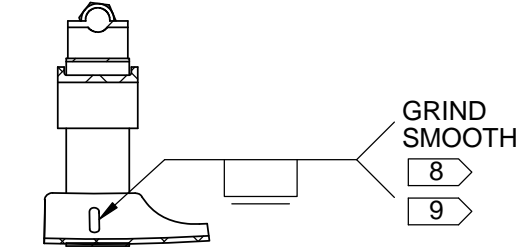
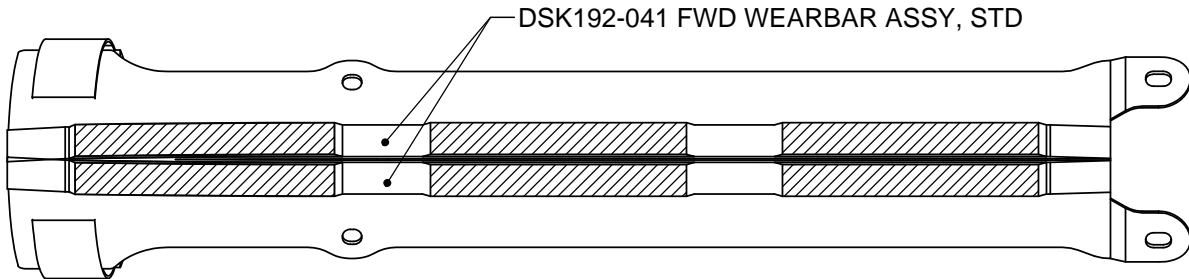
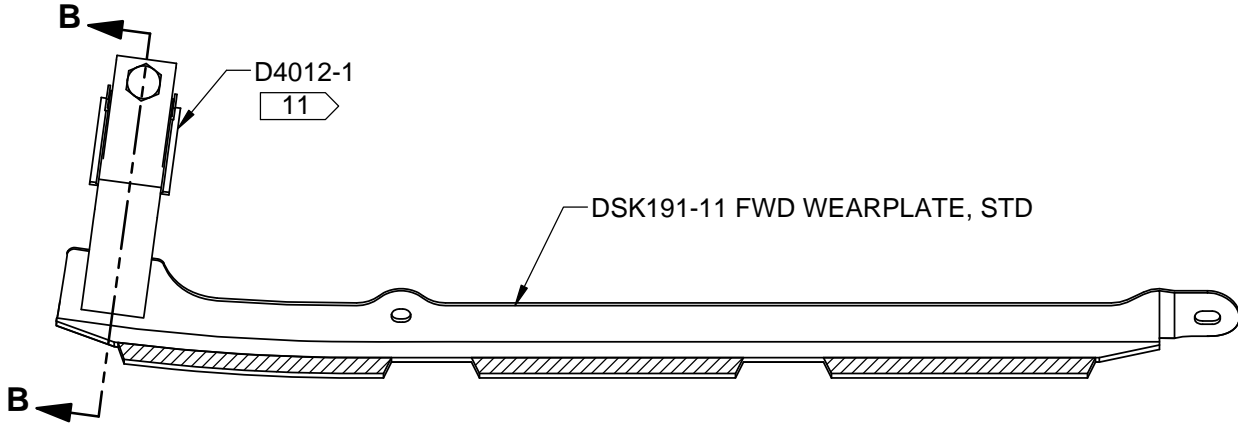
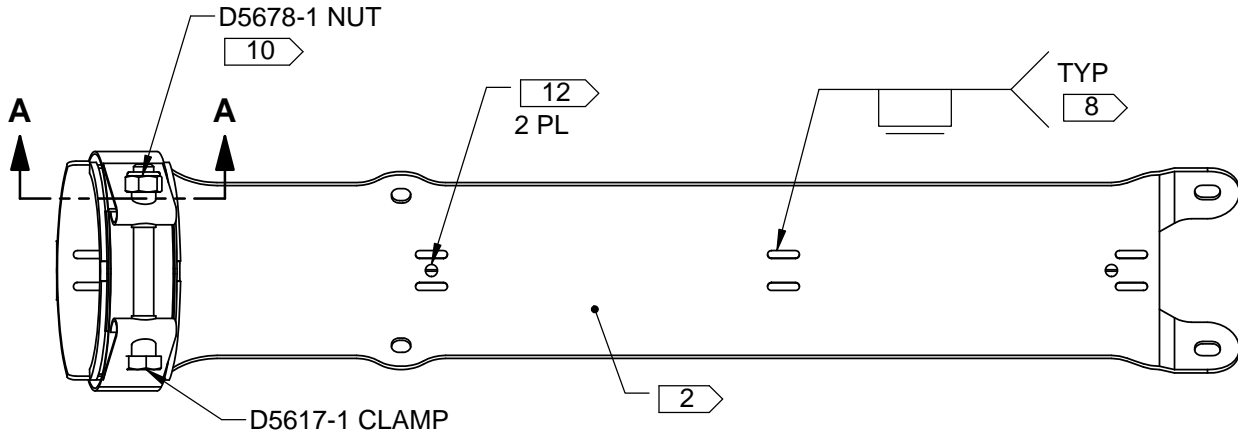


QTY -041	P/N	DESCRIPTION
X	DSK191-041	FWD WEARPLATE ASSY, STD
1	DSK191-11	FWD WEARPLATE, STD
2	DSK192-041	FWD WEARBAR ASSY, STD
1	D4012-1	CUSHION
1	D5617-1	CLAMP
1	D5678-1	NUT

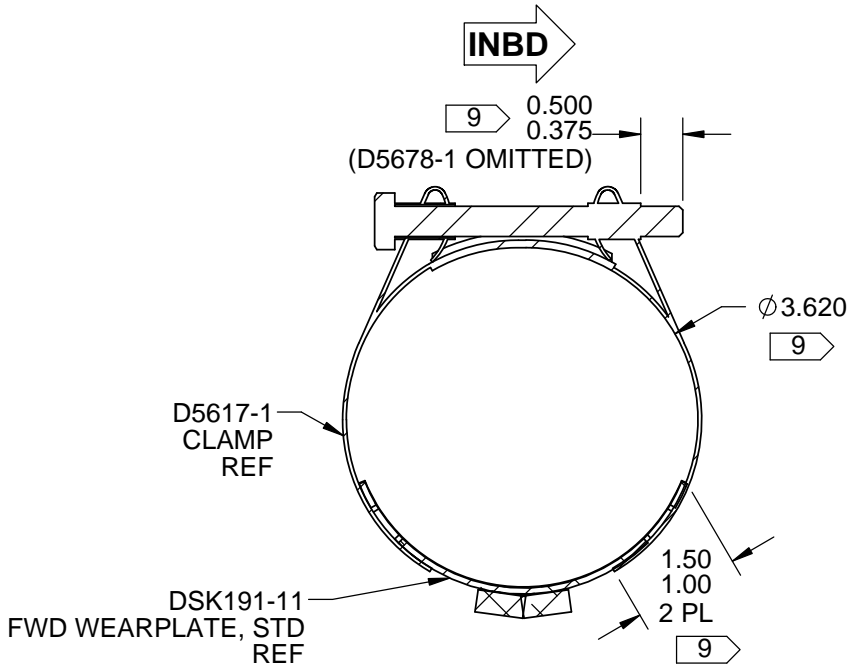
11



SECTION A-A
EACH SIDE



DSK191-041 FWD WEARPLATE ASSY, STD



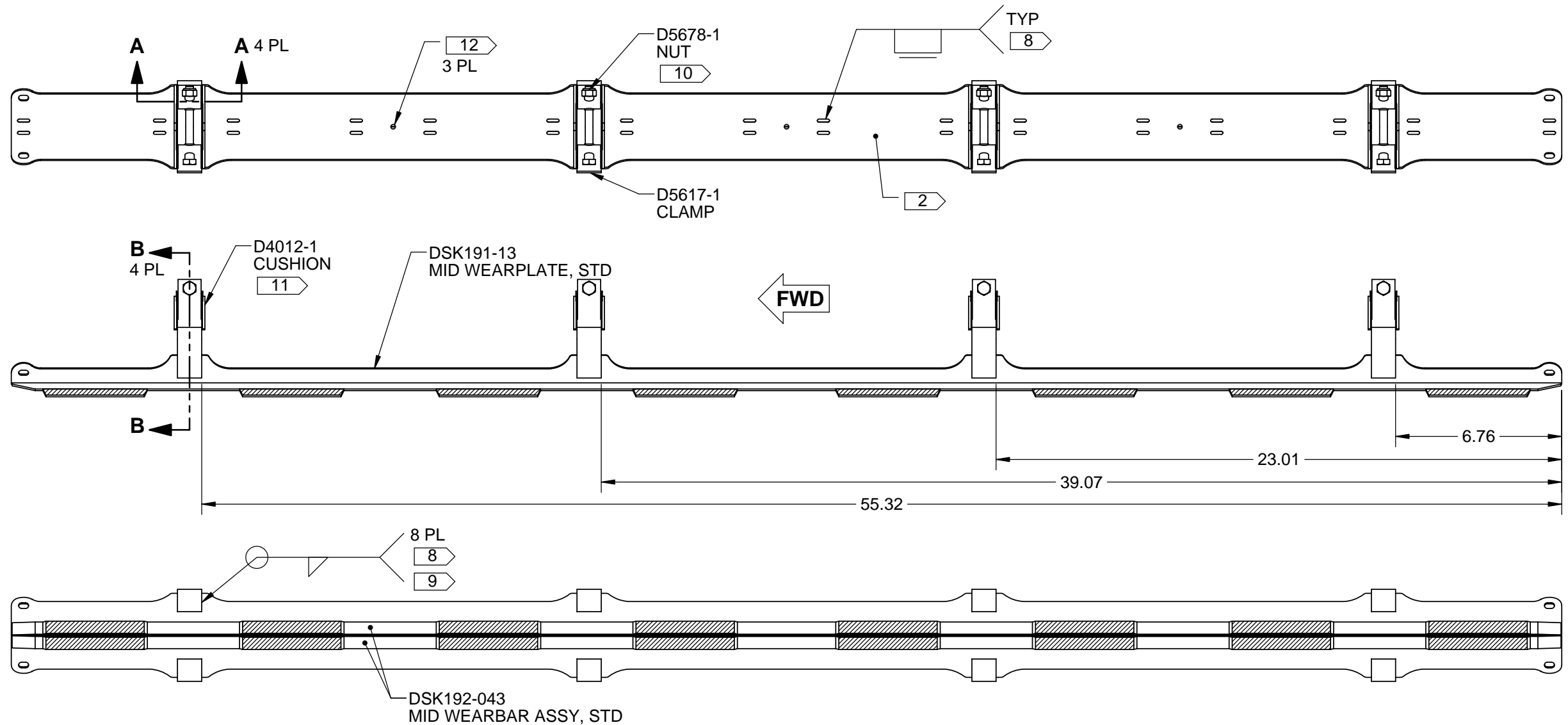
SECTION B-B
(D4012-1 & D5678-1 OMITTED FOR CLARITY)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK191-041" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 3.39 lbs
 - 8) WELD PER DART QSI 004
 - 9) ENSURE WELDED CLAMP FITS AROUND A 3.620 DIAMETER WITH 0.375-0.500 THREADS EXPOSED WHEN SNUG
 - 10) INSTALL HAND TIGHT ONLY
 - 11) SHOWN FOR REF ONLY, SHIP LOOSE
 - 12) TRANSFER DRILL \varnothing 0.188 DRAIN HOLES FROM WEARPLATE THROUGH WEARBAR, OPEN HOLES TO \varnothing 0.188 AFTER FINISH IF REQUIRED

PRELIMINARY ISSUE

A	NEW ISSUE	ZF	19.08.06
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. REV. A3	
MFG. APPR.	DD	DSK191 SHEET 1 OF 27	
APPROVED		TITLE SCALE	
DE APPR.		TRAINING WEARPLATES NTS	
DATE	19.08.06	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY -043	P/N	DESCRIPTION
X	DSK191-043	MID WEARPLATE ASSY, STD
1	DSK191-13	MID WEARPLATE, STD
2	DSK192-043	WEARBAR ASSY, STD
4	D4012-1	CUSHION
4	D5617-1	CLAMP
4	D5678-1	NUT



DSK191-043 MID WEARPLATE ASSY, STD

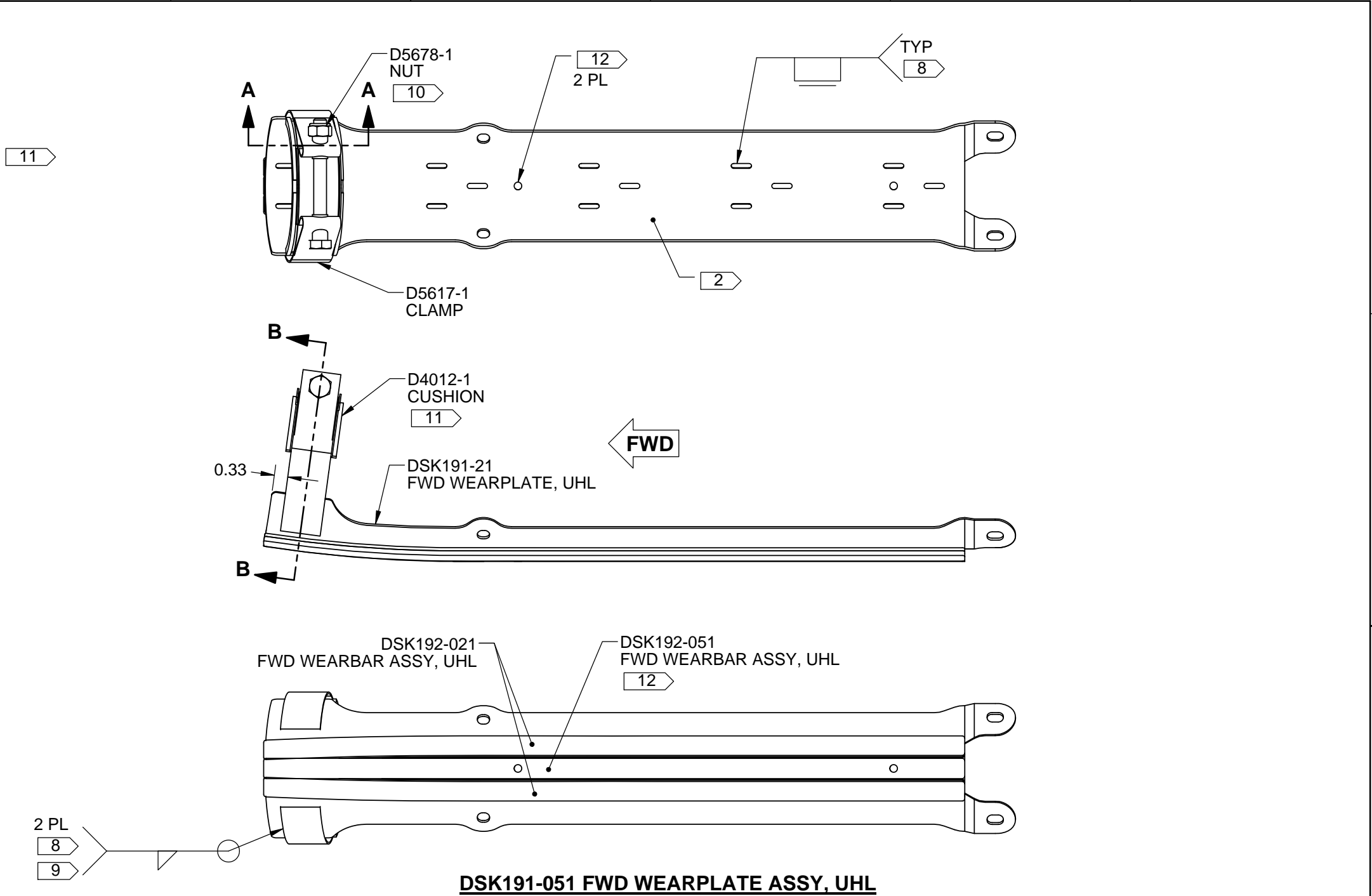
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK191-043" AND S/N PER DART QSI 044 6.1
- 7) WEIGHT: 11.63 lbs
- 8) WELD PER DART QSI 004
- 9) ENSURE WELDED CLAMP FITS AROUND A 3.620 DIAMETER WITH 0.375-0.500 THREADS EXPOSED WHEN SNUG
- 10) INSTALL HAND TIGHT ONLY
- 11) SHOWN FOR REF ONLY, SHIP LOOSE
- 12) TRANSFER DRILL \varnothing 0.188 DRAIN HOLES FROM WEARPLATE THROUGH WEARBAR, OPEN HOLES TO \varnothing 0.188 AFTER FINISH IF REQUIRED

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. DSK191	REV. A3
MFG. APPR.	DD		SHEET 2 OF 27
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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QTY -051	P/N	DESCRIPTION
X	DSK191-051	FWD WEARPLATE ASSY, UHL
1	DSK191-21	FWD WEARPLATE, UHL
2	DSK192-021	FWD WEARBAR ASSY, UHL
1	DSK192-051	FWD WEARBAR ASSY, UHL
1	D4012-1	CUSHION
1	D5617-1	CLAMP
1	D5678-1	NUT



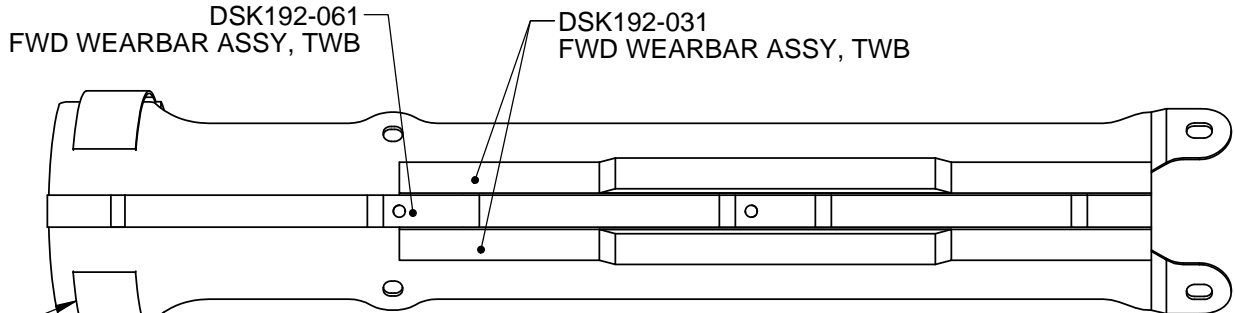
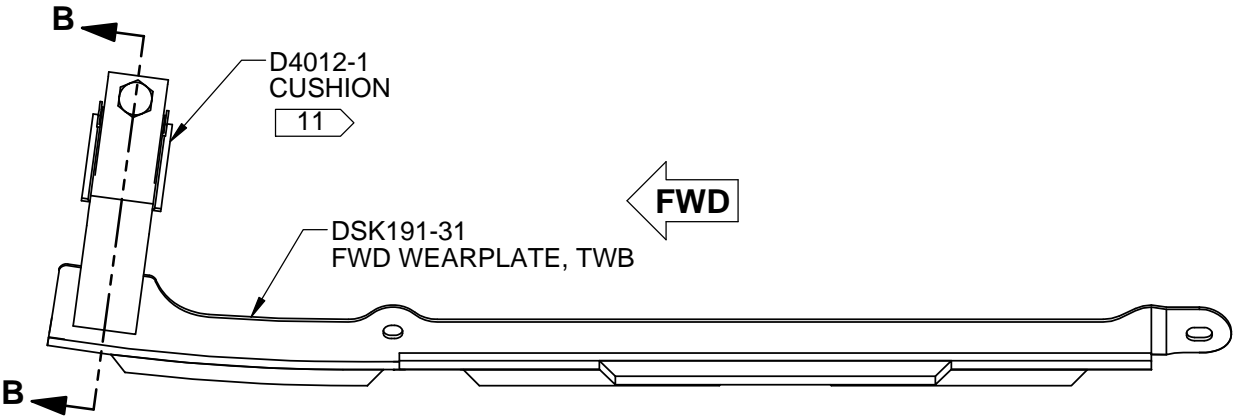
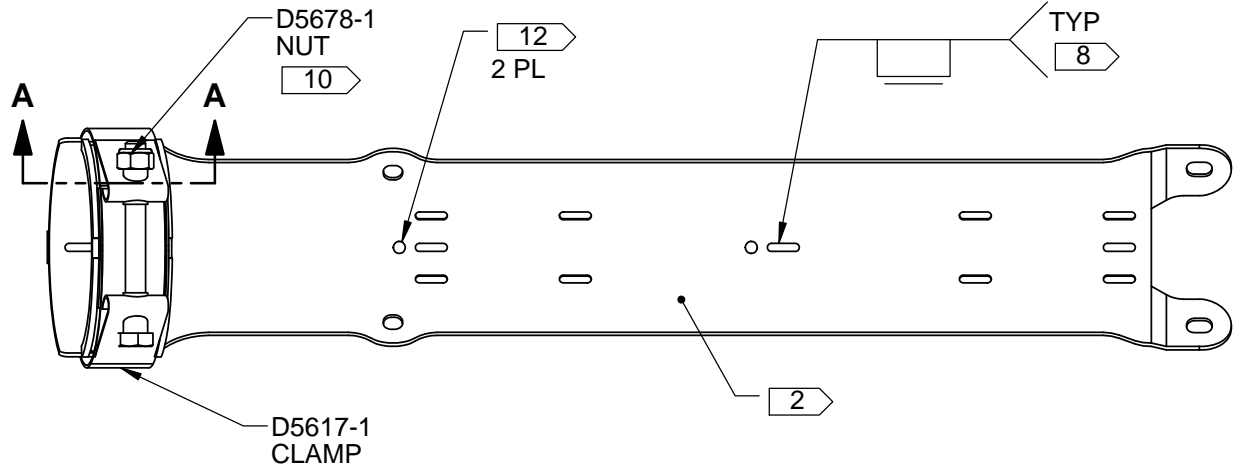
NOTES:
1) MATERIAL: N/A
2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK191-051" AND S/N PER DART QSI 044 6.1
7) WEIGHT: 2.77 lbs
8) WELD PER DART QSI 004
9) ENSURE WELDED CLAMP FITS AROUND A 3.620 DIAMETER WITH 0.375-0.500 THREADS EXPOSED WHEN SNUG
10) INSTALL HAND TIGHT ONLY
11) SHOWN FOR REF ONLY, SHIP LOOSE
12) ALIGN HOLES IN WEARPLATE WITH HOLES IN WEARBAR, OPEN HOLES TO ϕ 0.188 AFTER FINISH IF REQUIRED

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ZF	
CHECKED	NO	DRAWING NO. REV. A3
MFG. APPR.	DD	DSK191 SHEET 4 OF 27
APPROVED		TITLE SCALE
DE APPR.		TRAINING WEARPLATES NTS
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QTY -061	P/N	DESCRIPTION
X	DSK191-061	FWD WEARPLATE ASSY, TWB
1	DSK191-31	FWD WEARPLATE, TWB
2	DSK192-031	FWD WEARBAR ASSY, TWB
1	DSK192-061	FWD WEARBAR ASSY, TWB
1	D4012-1	CUSHION
1	D5617-1	CLAMP
1	D5678-1	NUT

11

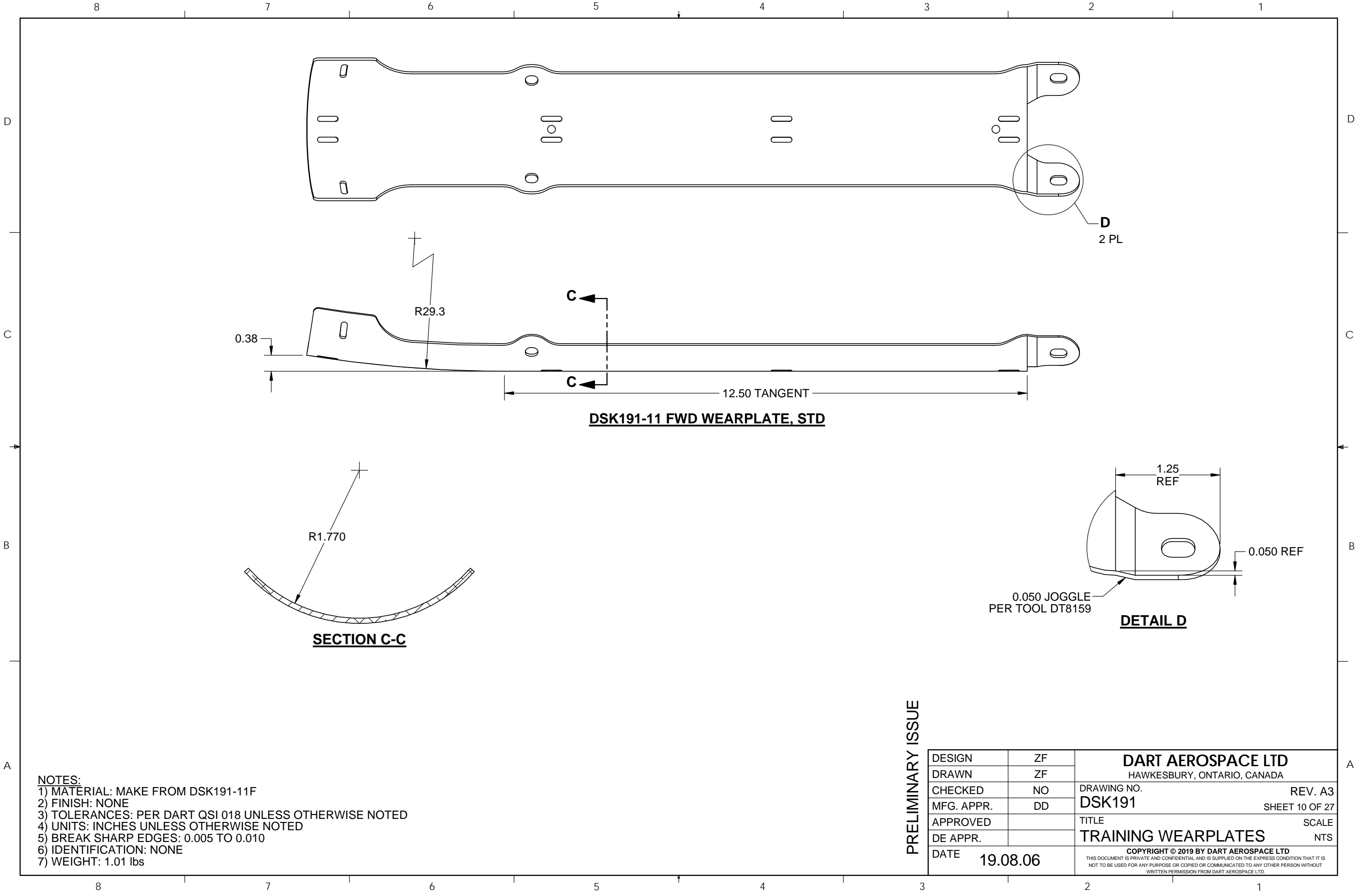


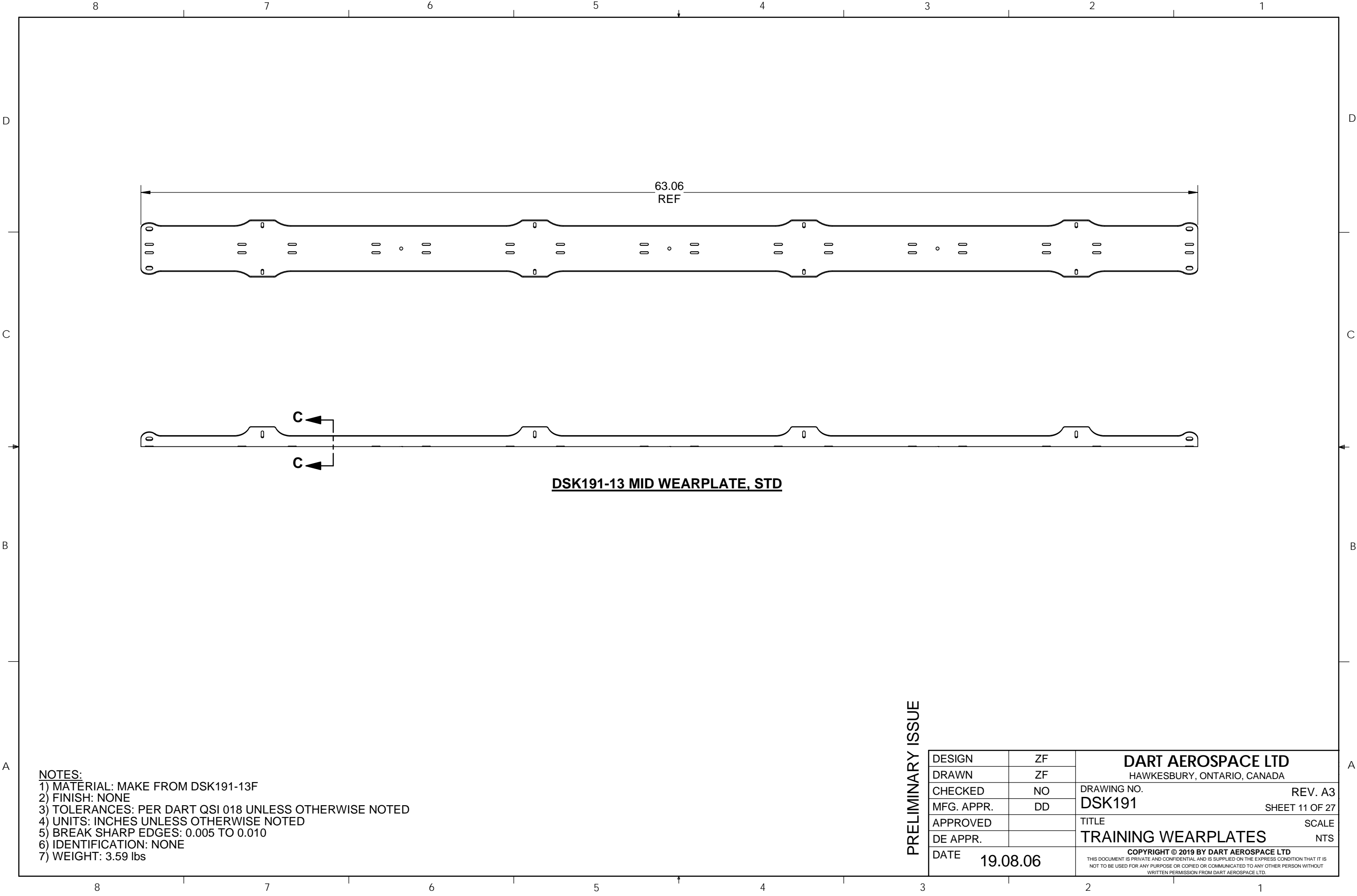
DSK191-061 FWD WEARPLATE ASSY, TWB

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
MASK D5617-1 CLAMPS PRIOR TO FINISH
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DSK191-061" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 2.85 lbs
 - 8) WELD PER DART QSI 004
 - 9) ENSURE WELDED CLAMP FITS AROUND A 3.620 DIAMETER WITH 0.375-0.500 THREADS EXPOSED WHEN SNUG
 - 10) INSTALL HAND TIGHT ONLY
 - 11) SHOWN FOR REF ONLY, SHIP LOOSE
 - 12) TRANSFER DRILL \varnothing 0.188 DRAIN HOLES FROM WEARPLATE THROUGH WEARBAR, OPEN HOLES TO \varnothing 0.188 AFTER FINISH IF REQUIRED

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. DSK191	REV. A3
MFG. APPR.	DD	SHEET 7 OF 27	
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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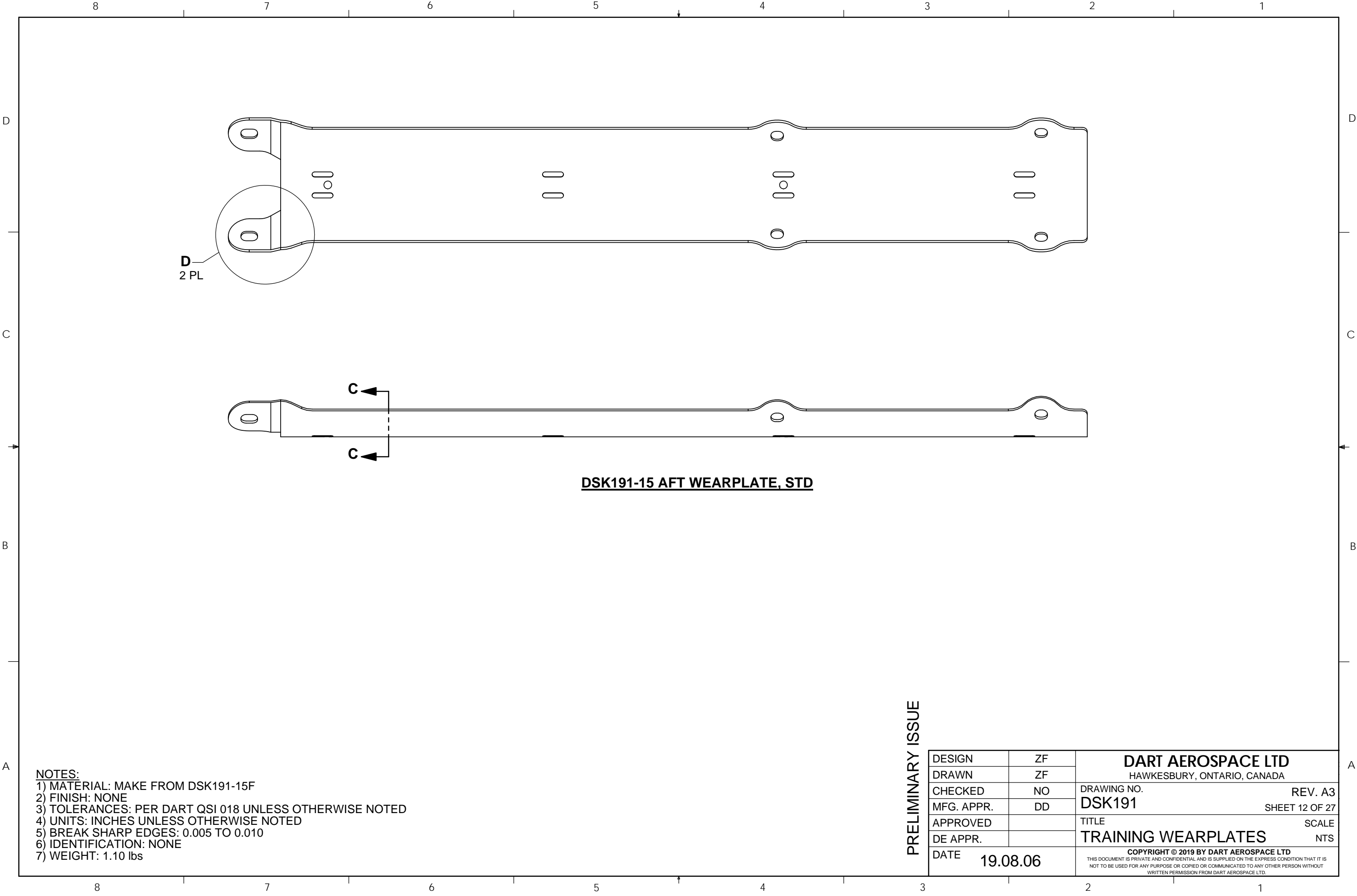


DSK191-13 MID WEARPLATE, STD

- NOTES:
- 1) MATERIAL: MAKE FROM DSK191-13F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.59 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ZF	
CHECKED	NO	DRAWING NO. DSK191 REV. A3 SHEET 11 OF 27
MFG. APPR.	DD	
APPROVED		TITLE TRAINING WEARPLATES SCALE NTS
DE APPR.		
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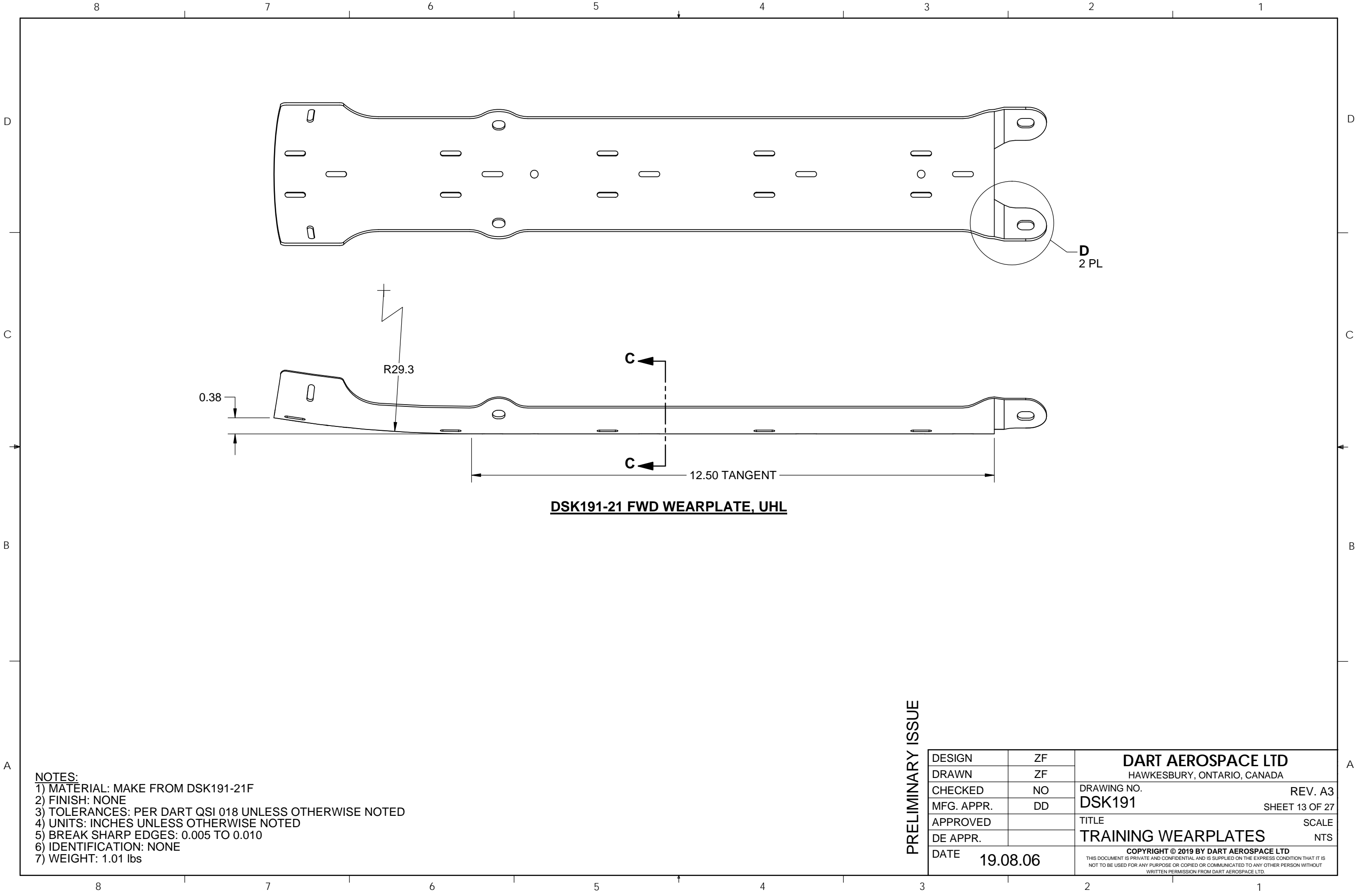


DSK191-15 AFT WEARPLATE, STD

- NOTES:
- 1) MATERIAL: MAKE FROM DSK191-15F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.10 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ZF	
CHECKED	NO	DRAWING NO. REV. A3
MFG. APPR.	DD	DSK191 SHEET 12 OF 27
APPROVED		TITLE SCALE
DE APPR.		TRAINING WEARPLATES NTS
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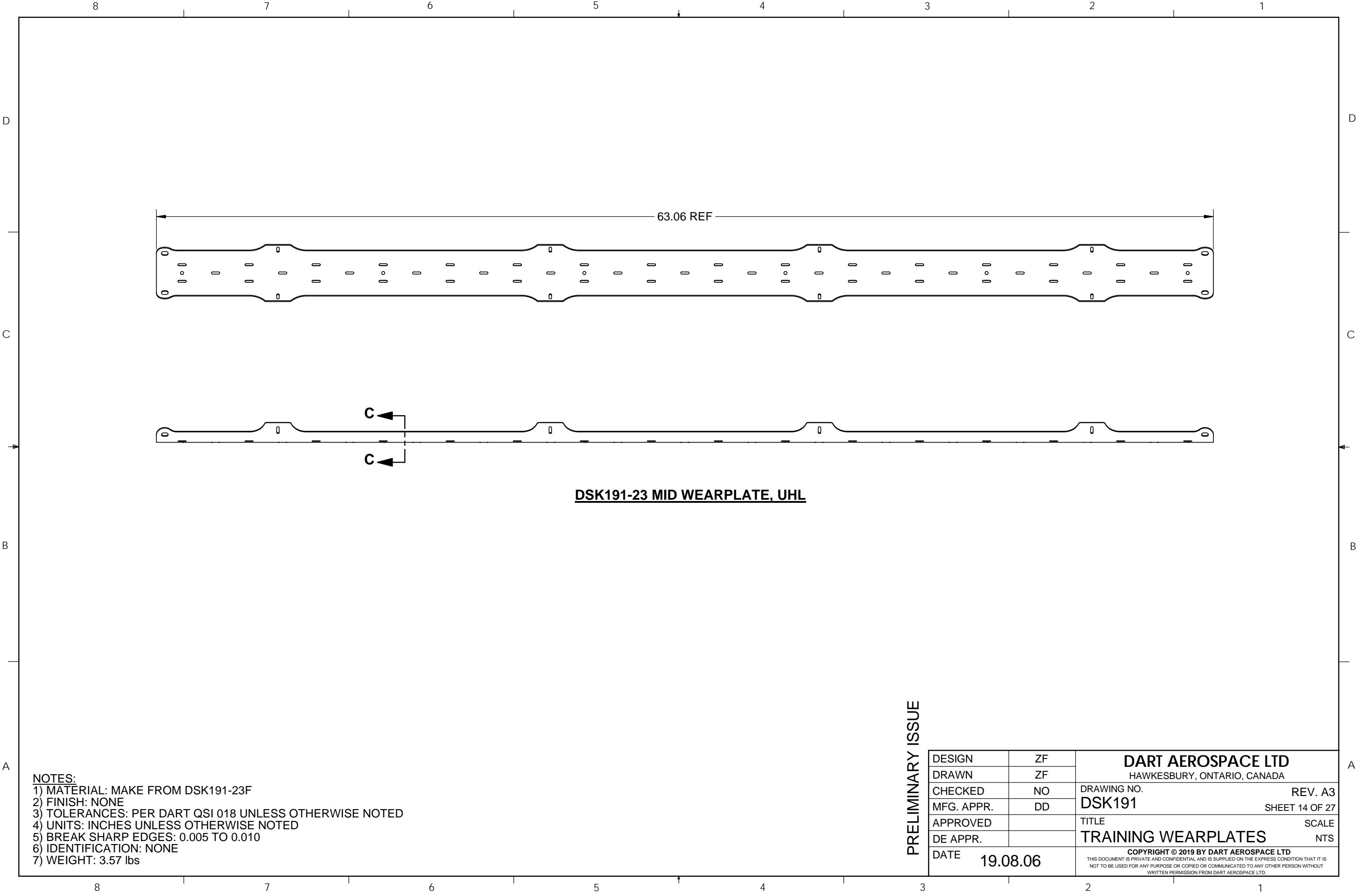
DSK191-21 FWD WEARPLATE, UHL

NOTES:

- 1) MATERIAL: MAKE FROM DSK191-21F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.01 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO.	REV. A3
MFG. APPR.	DD	DSK191	SHEET 13 OF 27
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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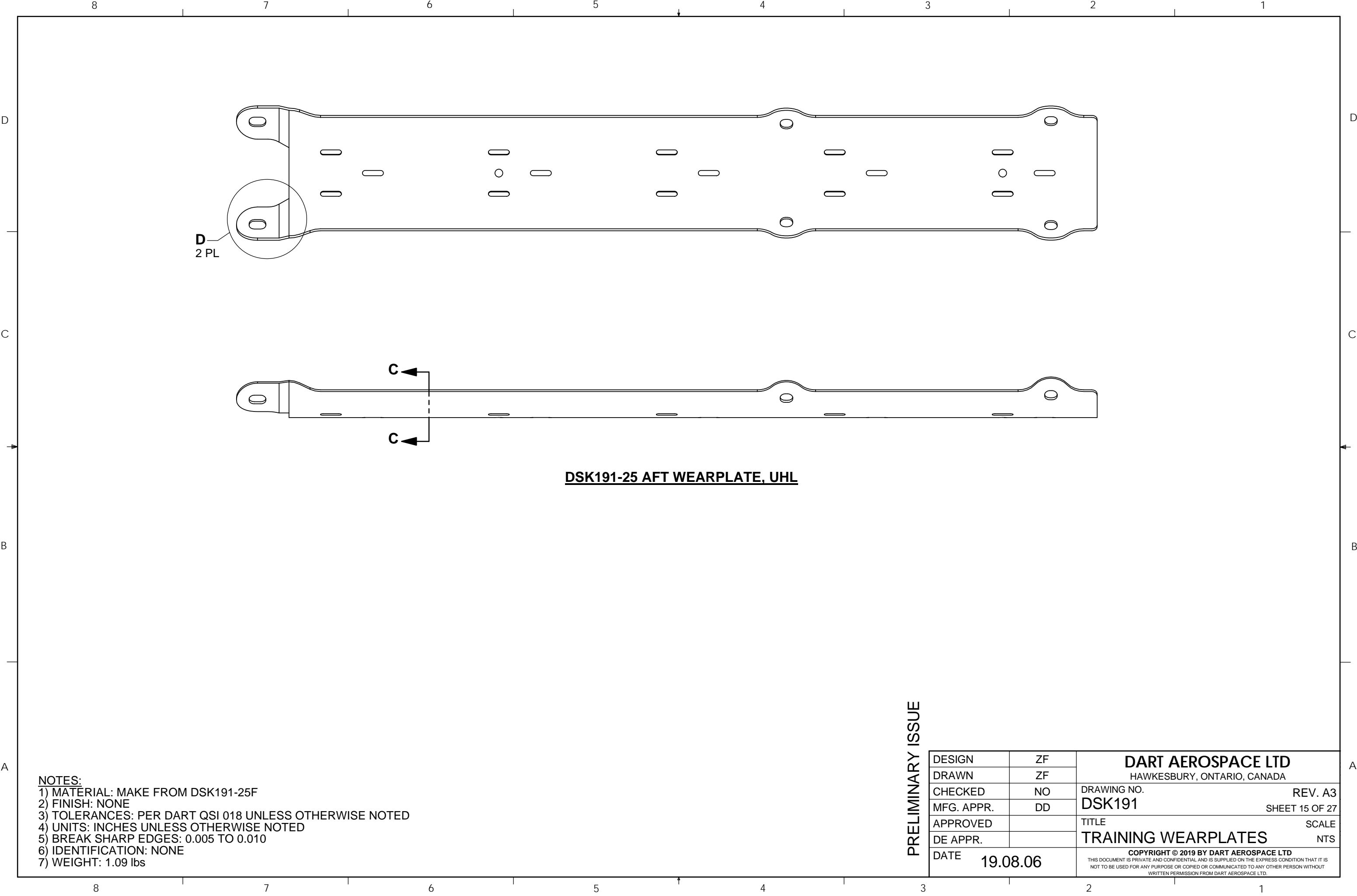


DSK191-23 MID WEARPLATE, UHL

- NOTES:
- 1) MATERIAL: MAKE FROM DSK191-23F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.57 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ZF	
CHECKED	NO	DRAWING NO. DSK191 REV. A3 SHEET 14 OF 27
MFG. APPR.	DD	
APPROVED		TITLE TRAINING WEARPLATES SCALE NTS
DE APPR.		
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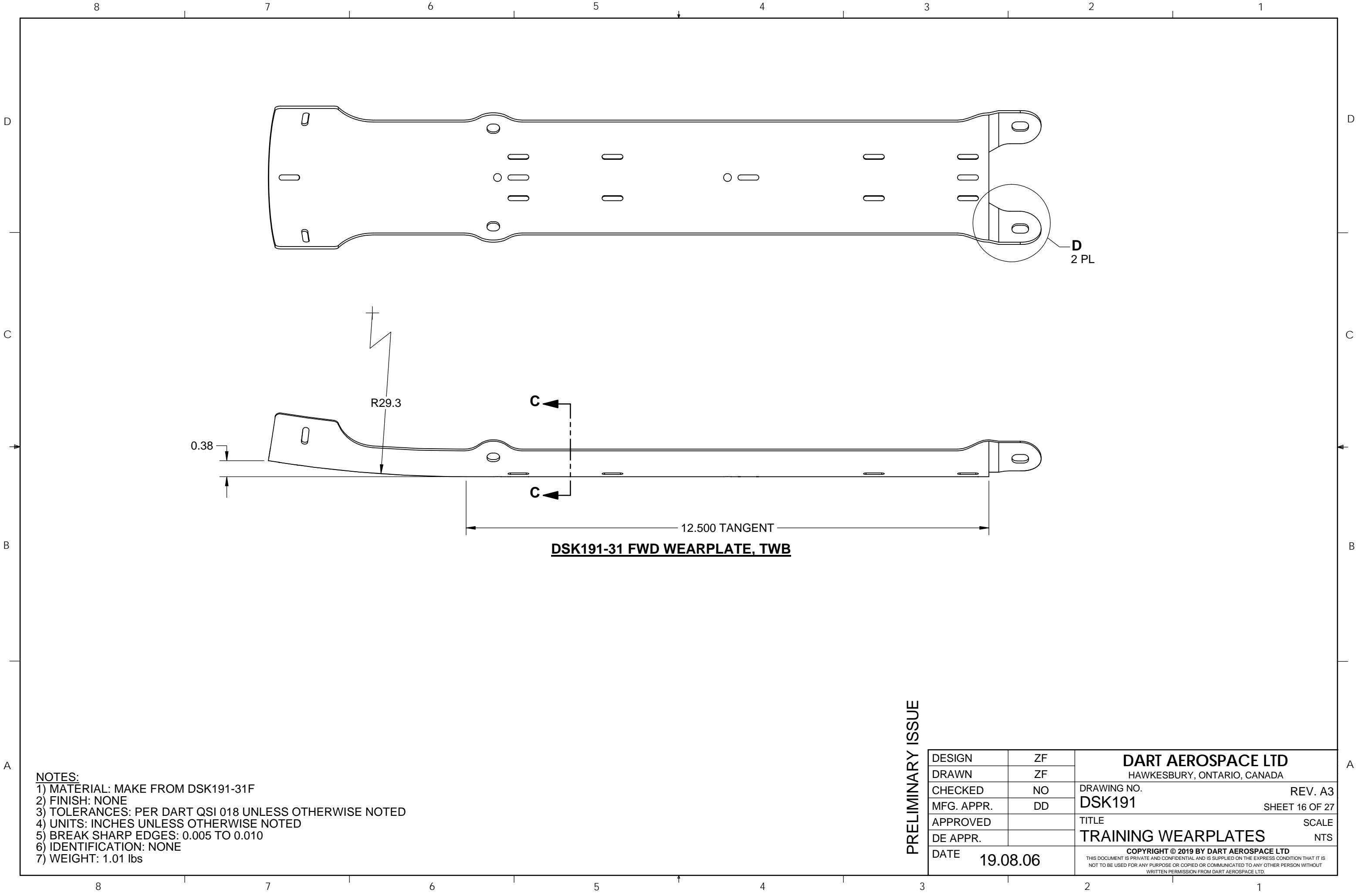


DSK191-25 AFT WEARPLATE, UHL

- NOTES:
- 1) MATERIAL: MAKE FROM DSK191-25F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.09 lbs

PRELIMINARY ISSUE

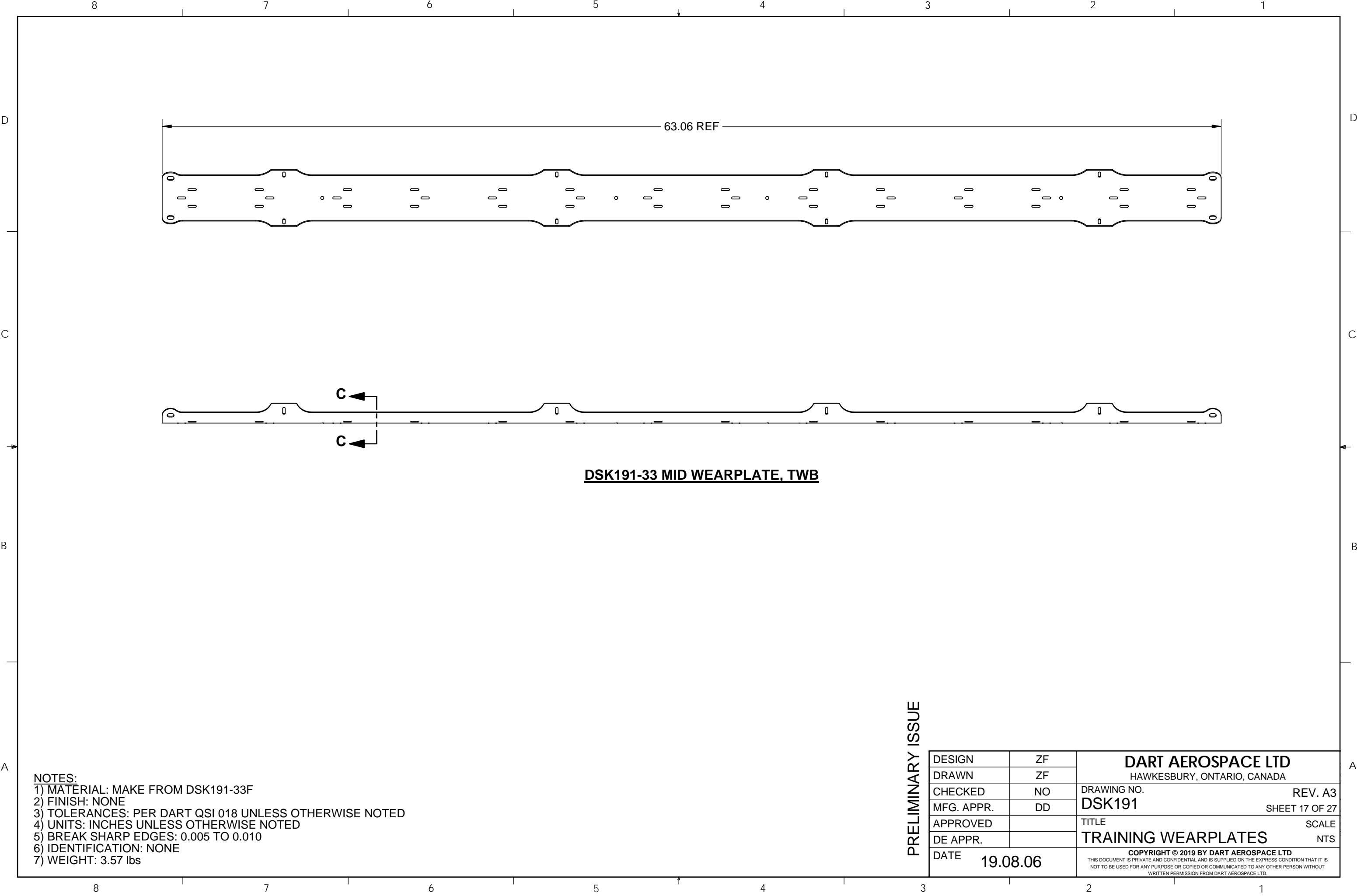
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. DSK191	REV. A3
MFG. APPR.	DD		SHEET 15 OF 27
APPROVED		TITLE TRAINING WEARPLATES	SCALE
DE APPR.			NTS
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NOTES:
1) MATERIAL: MAKE FROM DSK191-31F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 1.01 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. DSK191	REV. A3
MFG. APPR.	DD	SHEET 16 OF 27	
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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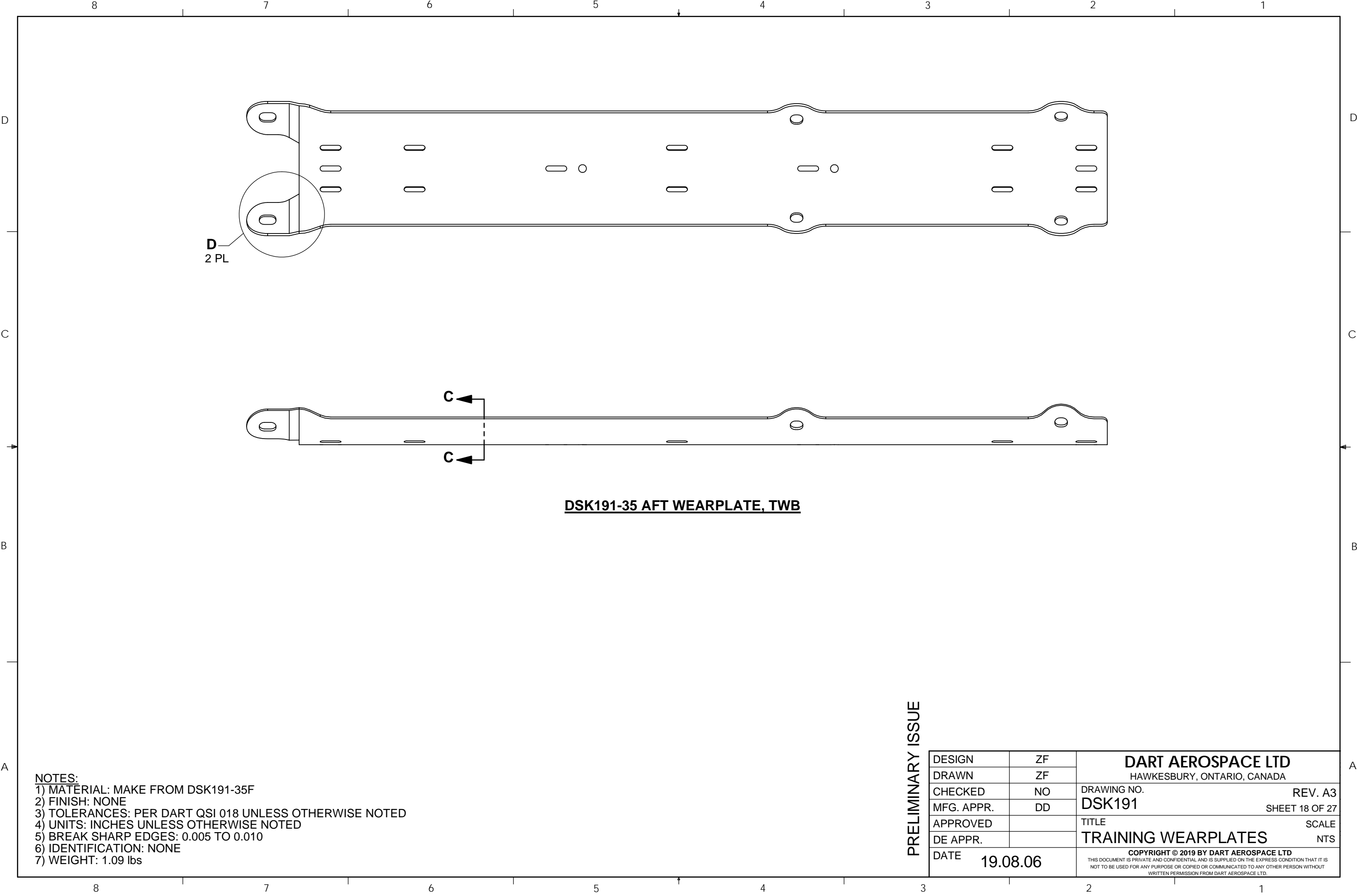


DSK191-33 MID WEARPLATE, TWB

- NOTES:**
- 1) MATERIAL: MAKE FROM DSK191-33F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.57 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ZF	
CHECKED	NO	DRAWING NO. DSK191 REV. A3 SHEET 17 OF 27
MFG. APPR.	DD	
APPROVED		TITLE TRAINING WEARPLATES SCALE NTS
DE APPR.		
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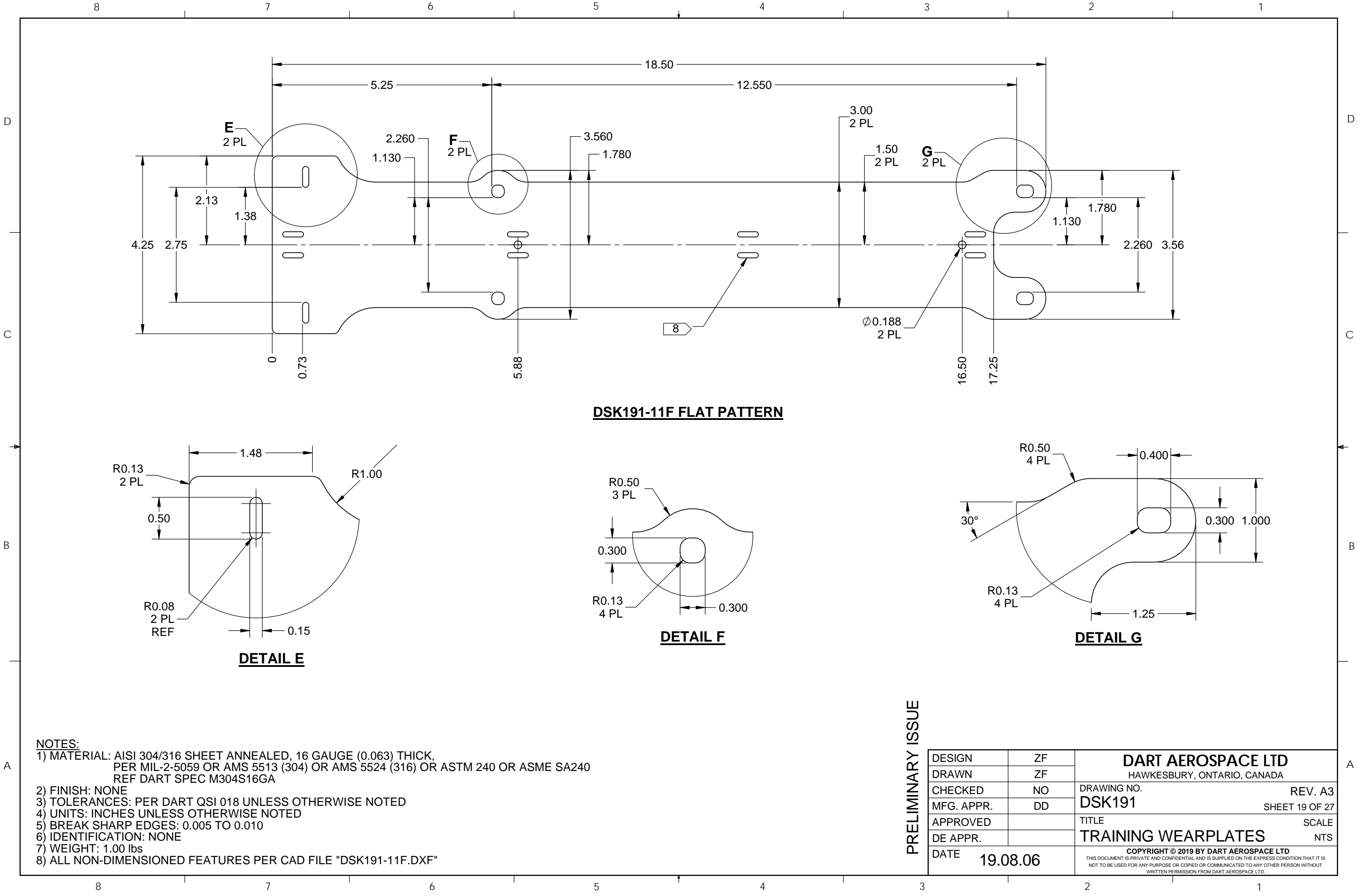


DSK191-35 AFT WEARPLATE, TWB

- NOTES:**
- 1) MATERIAL: MAKE FROM DSK191-35F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.09 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO.	REV. A3
MFG. APPR.	DD	DSK191	SHEET 18 OF 27
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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DSK191-11F FLAT PATTERN

DETAIL E

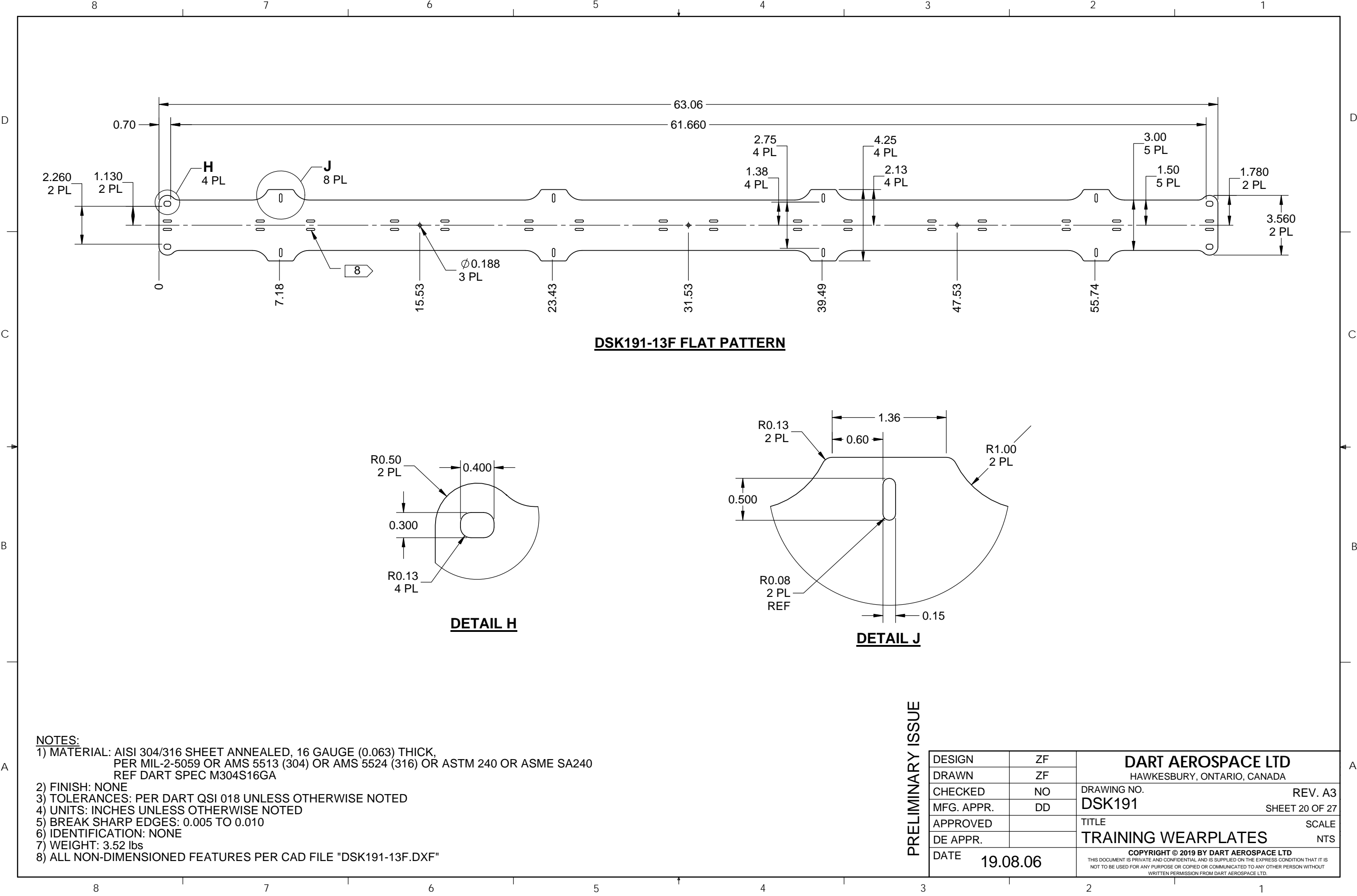
DETAIL F

DETAIL G

NOTES:
1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK,
PER MIL-2-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM 240 OR ASME SA240
REF DART SPEC M304S16GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 1.00 lbs
8) ALL NON-DIMENSIONED FEATURES PER CAD FILE "DSK191-11F.DXF"

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO.	REV. A3
MFG. APPR.	DD	DSK191	SHEET 19 OF 27
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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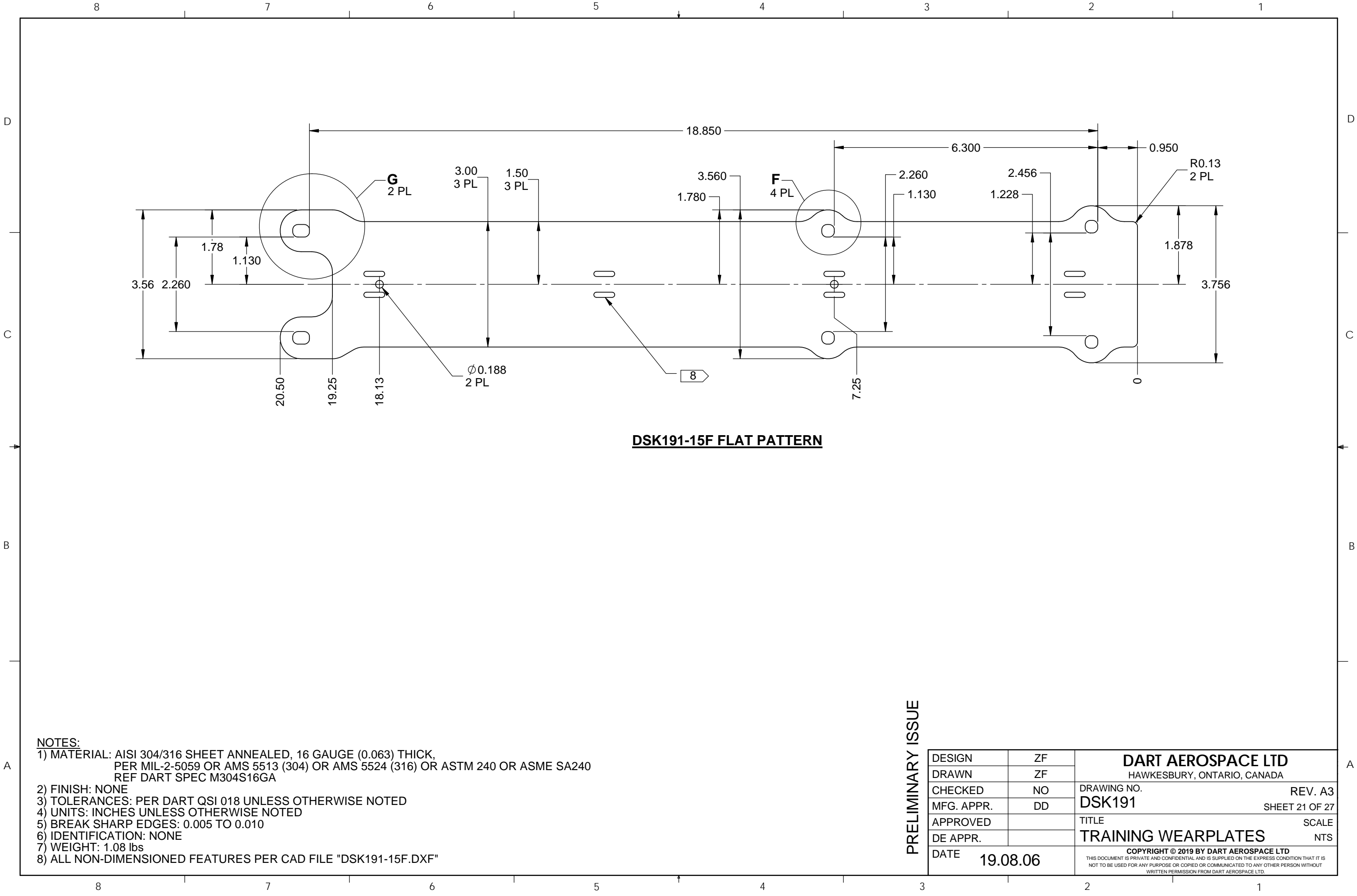


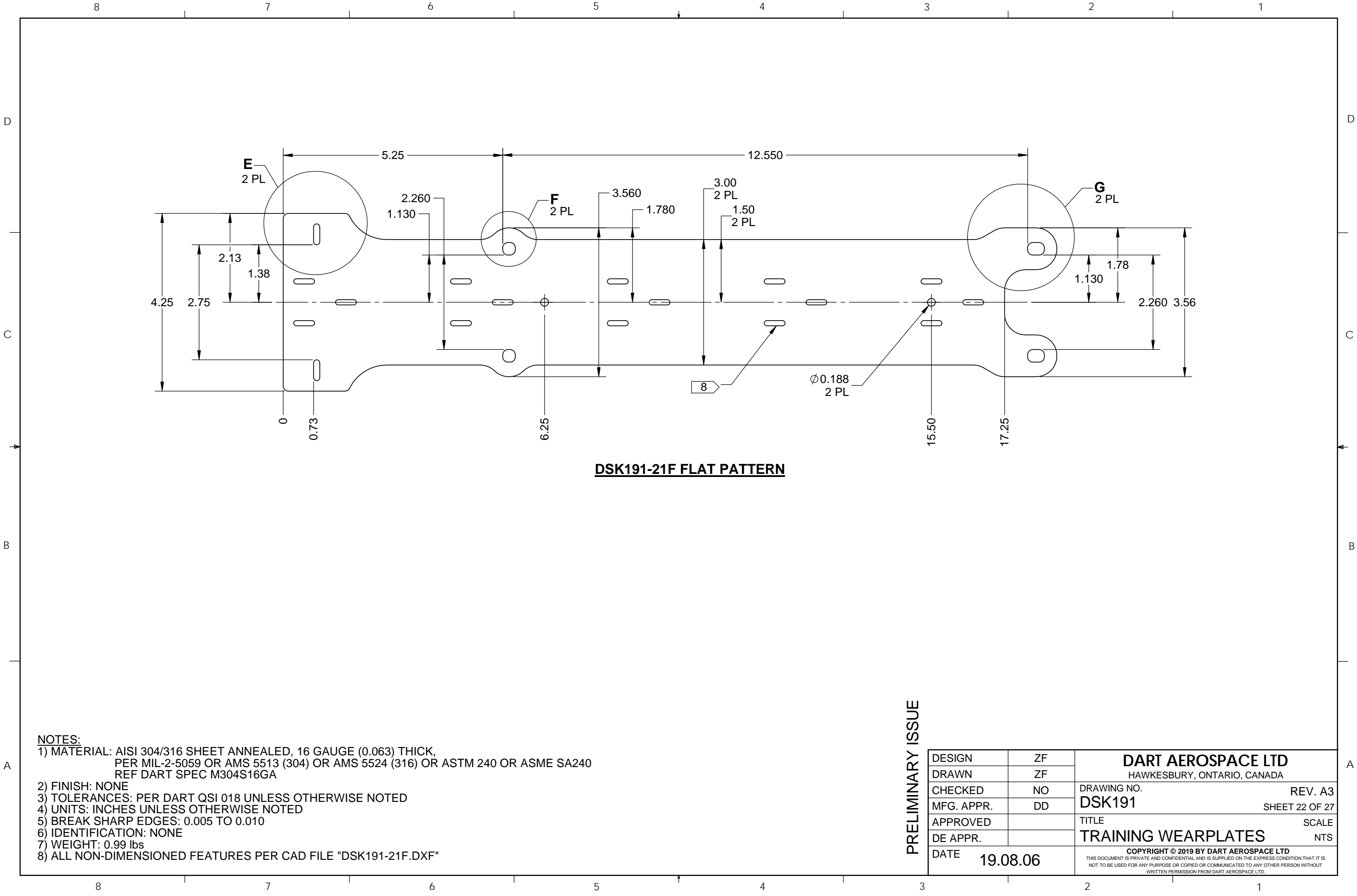
NOTES:

- 1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK,
PER MIL-2-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM 240 OR ASME SA240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.52 lbs
- 8) ALL NON-DIMENSIONED FEATURES PER CAD FILE "DSK191-13F.DXF"

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. DSK191	REV. A3
MFG. APPR.	DD	SHEET 20 OF 27	
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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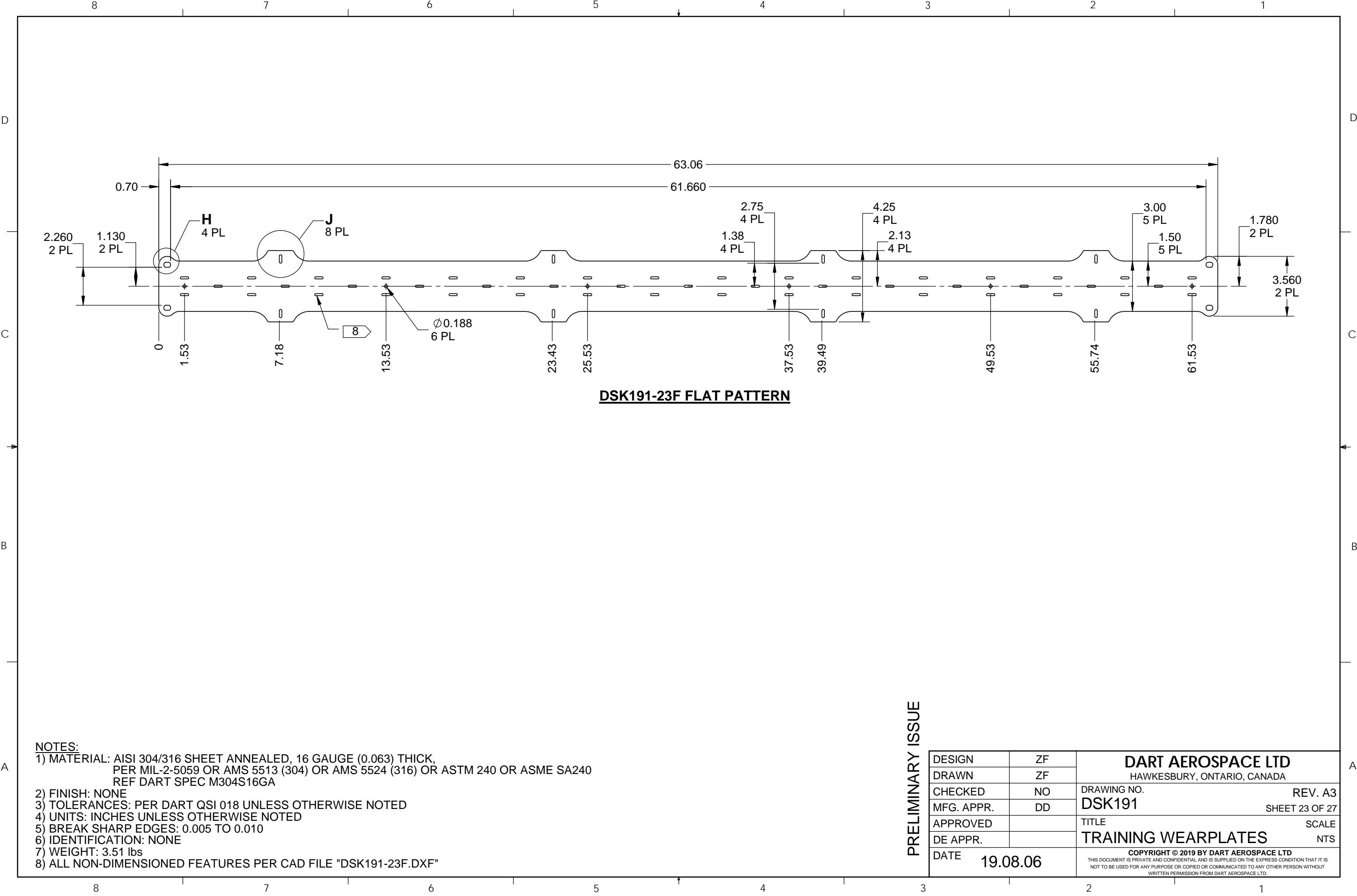




NOTES:
1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK,
PER MIL-2-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM 240 OR ASME SA240
REF DART SPEC M304S16GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 0.99 lbs
8) ALL NON-DIMENSIONED FEATURES PER CAD FILE "DSK191-21F.DXF"

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO.	REV. A3
MFG. APPR.	DD	DSK191	SHEET 22 OF 27
APPROVED		TITLE	SCALE
DE APPR.		TRAINING WEARPLATES	NTS
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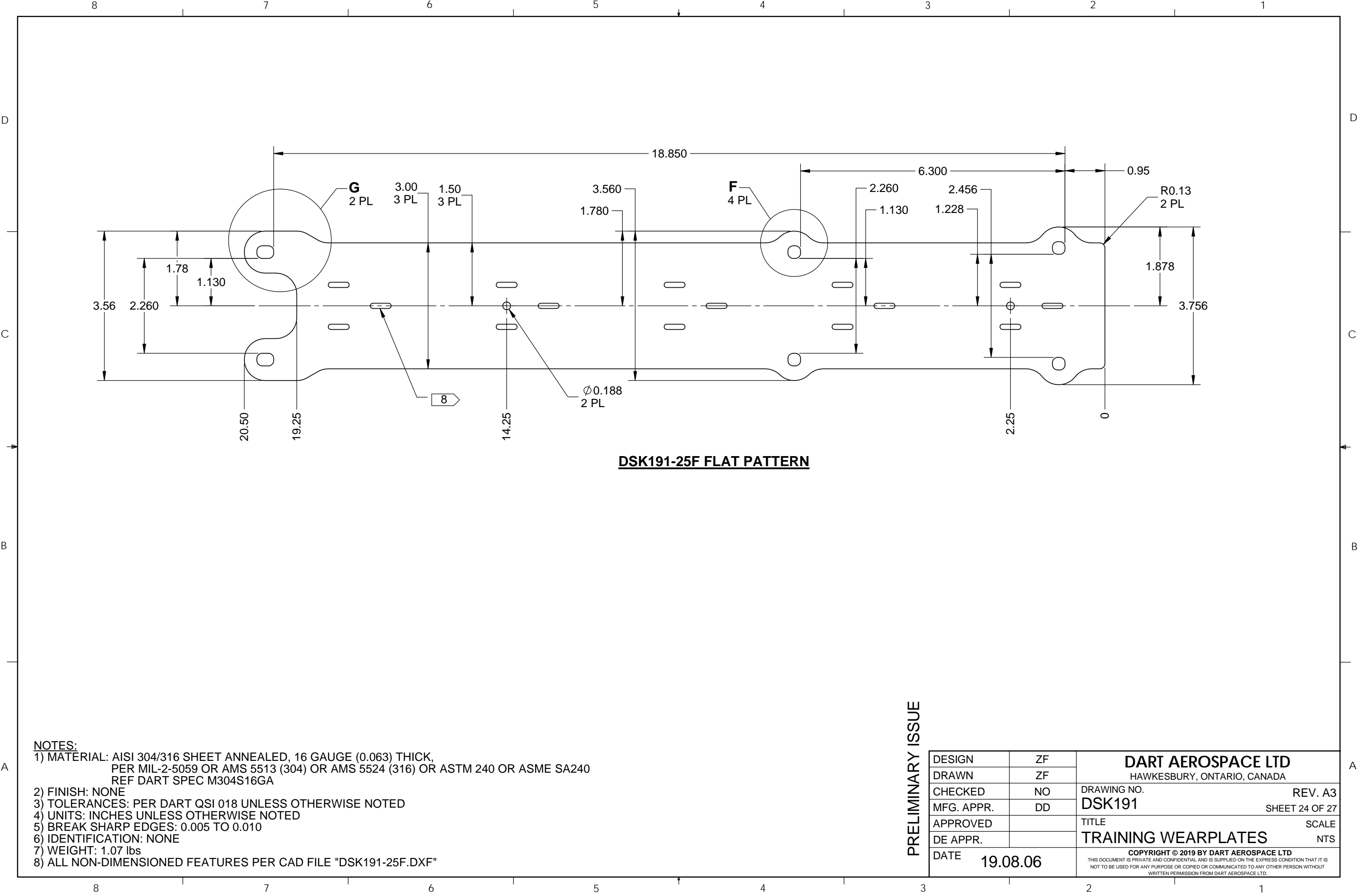


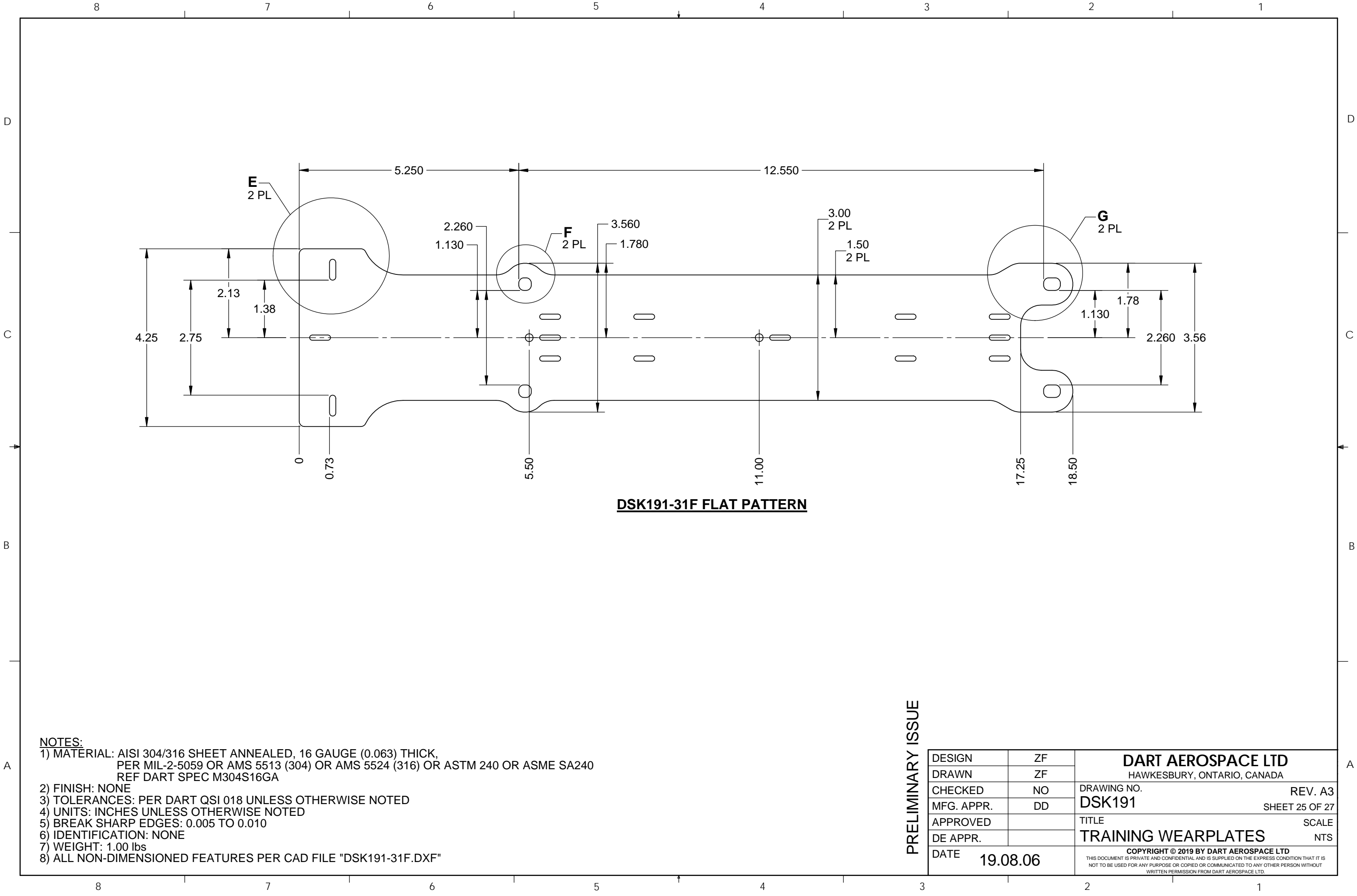
DSK191-23F FLAT PATTERN

- NOTES:
- 1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK, PER MIL-2-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM 240 OR ASME SA240 REF DART SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.51 lbs
 - 8) ALL NON-DIMENSIONED FEATURES PER CAD FILE "DSK191-23F.DXF"

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. DSK191	REV. A3
MFG. APPR.	DD		SHEET 23 OF 27
APPROVED		TITLE TRAINING WEARPLATES	SCALE
DE APPR.			NTS
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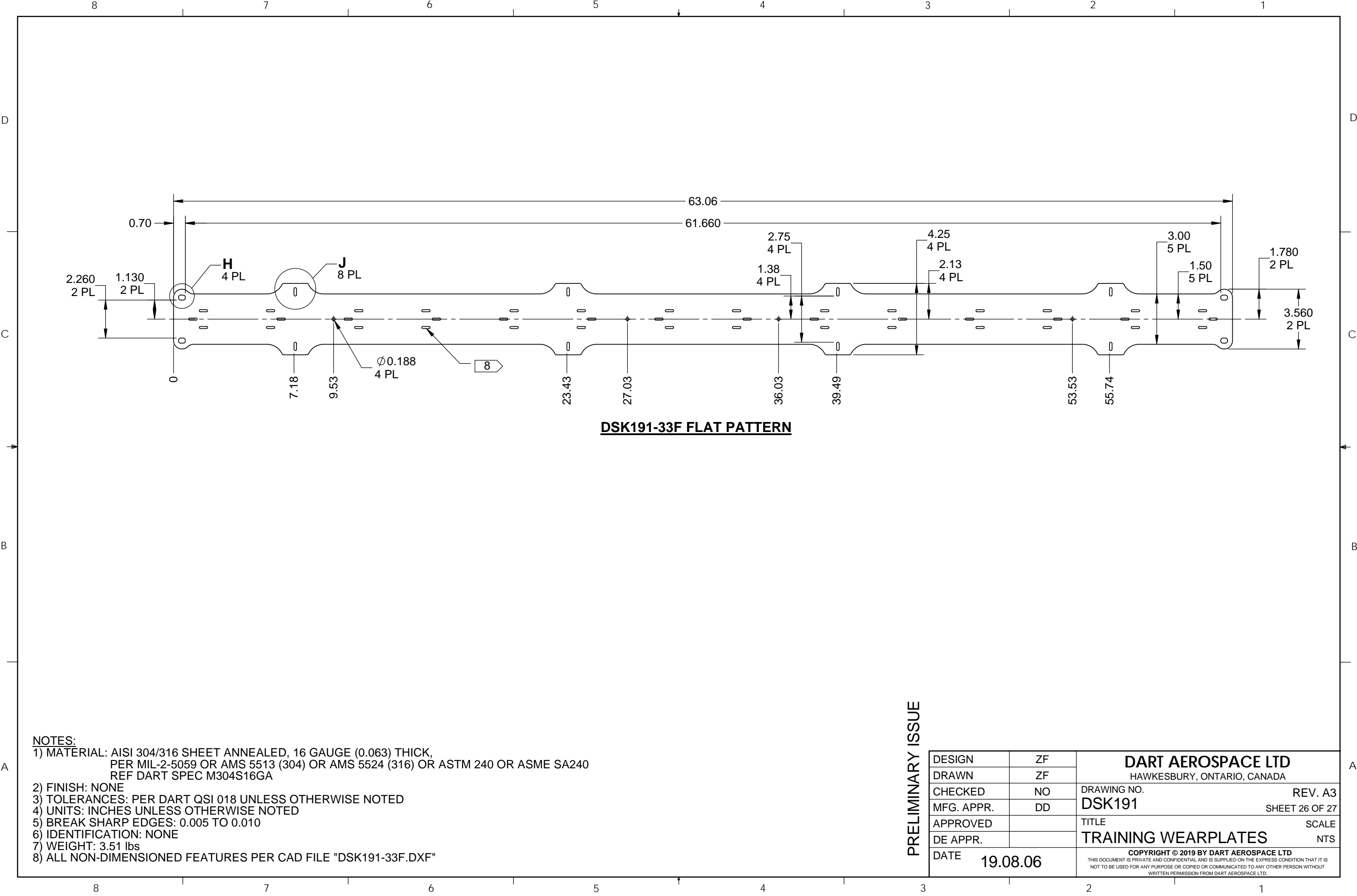
DSK191-31F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK,
PER MIL-2-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM 240 OR ASME SA240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.00 lbs
- 8) ALL NON-DIMENSIONED FEATURES PER CAD FILE "DSK191-31F.DXF"

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	NO	DRAWING NO.	REV. A3
MFG. APPR.	DD	DSK191	SHEET 25 OF 27
APPROVED		TITLE	SCALE
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NOTES:
1) MATERIAL: AISI 304/316 SHEET ANNEALED, 16 GAUGE (0.063) THICK,
PER MIL-2-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM 240 OR ASME SA240
REF DART SPEC M304S16GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 3.51 lbs
8) ALL NON-DIMENSIONED FEATURES PER CAD FILE "DSK191-33F.DXF"

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	NO	DRAWING NO. DSK191	REV. A3
MFG. APPR.	DD		SHEET 26 OF 27
APPROVED		TITLE TRAINING WEARPLATES	SCALE
DE APPR.			NTS
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